

PLANO MECANICO DE LATA 16 ONZAS

CODIGO:

4001E 721 18 02 - 1 1

F. IMPLEMENT.:

04 de Febrero 2016

PAG.:

1 de 1

REV.:

0

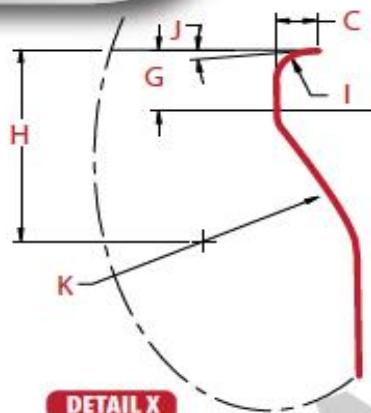
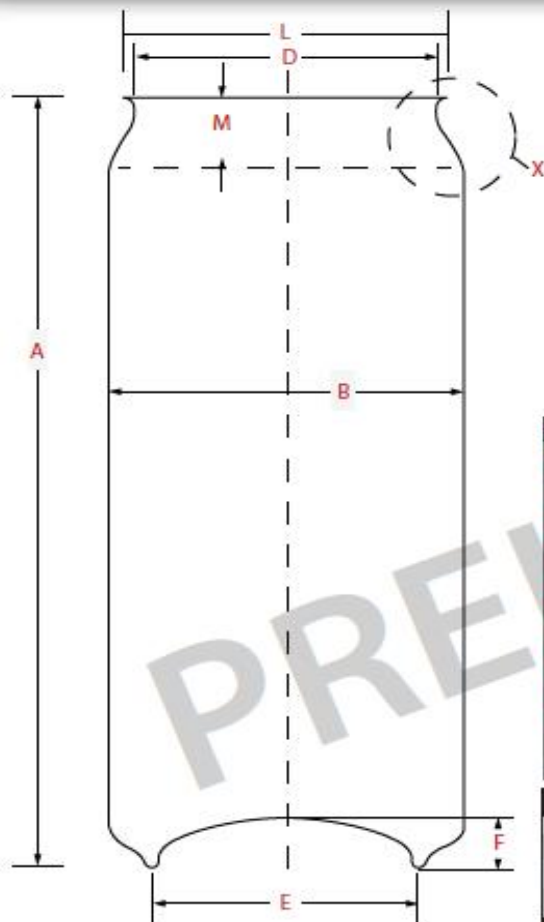
F. REV.:

04 de Febrero 2016

4001E 721 18 02-11

CAN 473ml (16oz)

CUSTOMER INFORMATION



LETTERS	ITEM	ENGLISH	METRIC
A	FINISHED CAN HEIGHT	6.190 ± 0.012"	157.22 ± 0.30mm
B	MAX PUNCH DIAMETER	Ø2.6034" MAX.	Ø66.126mm MAX.
C	FLANGE WIDTH	0.082 ± 0.010"	2.08 ± 0.25mm
D	NECK PLUG DIAMETER	Ø 2.063 ± 0.009"	Ø 52.40 ± 0.23mm
E	BASE DIAMETER	Ø1.900" REF.	Ø 48.26mm REF.
F	DOME DEPTH (BEFORE REFORM)	0.426" ± .015"	10.82 ± .38mm
G	NECK SEAMING CLEARANCE	0.120" MIN.	3.05mm MIN.
H	NECK HEIGHT	REF. 0.720"	18.29mm REF.
I	FLANGE RADIUS	0.059 ± 0.010"	1.50 ± 0.25mm
J	FLANGE ANGLE	0° - 7°	0° - 7°
K	OUTSIDE NECK RADIUS	REF. 0.280"	7.11mm REF.
L	FLANGE DIAMETER	REF. 2.227"	56.57mm REF.
M	HEAD SPACE	0.460" REF.	11.68 REF.
	BUCKLE STRENGTH	90 PSI MIN.	620.5 Kpa MIN.
	AXIAL LOAD	180 LBS MIN.	81.64 Kg MIN.

DESCRIPTION	SPECIFICATION
EXPOSITION METAL	
BEER	AVERAGE 25 mA INDIVIDUAL 75mA
BEVERAGE	AVERAGE 5 mA INDIVIDUAL 25mA
SAPS, CITRUS AND MINERAL WATER	AVERAGE 2.0 mA INDIVIDUAL 10mA
EXT. BNZ PPG 3625XL8 / VALSPAR 2228-005 / VALSPAR 20Q14C / PPG 380 3830	
INT. AKZO NOBEL 640-C-552 / VALSPAR 20Q53AP	

CONFIDENTIAL INFORMATION AND BRAND THE INFORMATION CONTAINED IN THIS DRAWING EXCLUSIVELY TO OWN IT (ENVASES UNIVERSALES) REPRODUCTION PROHIBITED ALL OR PART WITHOUT THE PRIOR CONSENT

	NAME	DATE
DRAWING	JSCL	20-Oct-2015
REVIEW	AG/JTM	20-Oct-2015
APPROVED	LMA/JC	20-Oct-2015
MATERIAL	ALUMINUM	
GAUGE		0.0102 (0.259 mm)

FINISHED LEAN CAN 473 ml (16oz)
DRAWING PRELIMINAR 202/211X603

Rev. 0
Rev. 20/10/15

ELABORO: Jefe de Aseguramiento de Calidad Botes Jefe de Diseño	REVISO: Gerente de Manufactura Botes	APROBO: Gerente General
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